



Dart Aerospace Ltd.
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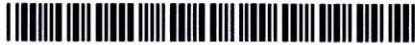
D4306-044
Job Sheet 175841



Part No: D4306-044

Job Qty: 3 ea

Part Name: Rib Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/11/18

Job Tracking No:

Due Date: 4/20/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C SHEETS 1,5,6 IPP Rev:A 11.01.20 new issue DD verf:EC IPP Rev:B 11.03.03 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		4/19/18	0.00	0.00	Start Up Large Fab-6		DML 18-4-19
100	Large Fab	3 pcs		4/20/18	0.00	11.11	Large Fab 1		2018-05-09
110	QC	3 pcs		4/20/18	0.00	0.00	QC5		2018-05-10
120	QC	3 pcs		4/20/18	0.00	0.00	QC9		2018-05-10
130	Packaging	3 pcs		4/20/18	0.00	0.00	Packaging3 Large Fab		2018-05-10
140	QC21-SA	3 Ea		4/20/18	0.00	0.00	QC21		DAS MAY 10 2018

Part Op 100 - 1- Cut tube 52" 2- Bend tube with manuel pipe bender as per DT9920 3- Trim access tube material to finish size and Descriptions: cut notch as per dwg D4306-4 using DT9920 template 4- Drill and chamfer holes as per dwg D4306-4 using DT9710
130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3759-1	Bushing	12 Ea (4 ea)	90-Start up Operation	305759A
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	12.4980 ft (4.166 ea)	90-Start up Operation	5048830

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3759-1	12	332	0
	M304TS0.750W.049	12	1,278	0

Part Specifications

Specifications could not be found.

Plex 4/11/18 9:50 AM dart.leroux.jason



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Container No: S062859



Part: D4306-044

Job No: 175841

Serial No/Batch: S062859

Revision:

Inspector:

Date: 04/19/18